

**Jobber drill set HSS No. 114200 in a case, uncoated, Type: 6-10****Order data**

Order number	115160 6-10
GTIN	4045197024596
Item class	11B

**Description****Version:**

Composed of jobber drills DIN 338.  
Standard core without core taper.  
Precision ground point.  
Ground high-capacity flute with high helix.  
Bright ground surface finish.  
With point geometry shape A from size 2.0 mm.

**Technical description**

Drill range	6 - 10 mm
Number of drills	41
Incremental steps of drills	0.1 mm
Shank	Plain shank
Number of cutting edges Z	2
Coating	uncoated

Tool material	HSS
Standard	DIN 338
Type	W
Tolerance nominal $\varnothing$	h8
Point angle	130 degrees
Helix angle	35-40 degrees
Through-coolant	no
with case	yes
Colour ring	yellow
Type of product	Jobber drill

## User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	45 m/min	N
Alu > 10% Si	suitable only under restricted conditions	40 m/min	N
Oil	suitable		
wet maximum	suitable		

## Accessories

HSS jobber drillW $\varnothing$ DC h8 9,5 mm	114200 9,5
HSS jobber drillW $\varnothing$ DC h8 8,1 mm	114200 8,1
HSS jobber drillW $\varnothing$ DC h8 8,5 mm	114200 8,5
HSS jobber drillW $\varnothing$ DC h8 9,4 mm	114200 9,4
HSS jobber drillW $\varnothing$ DC h8 7 mm	114200 7
HSS jobber drillW $\varnothing$ DC h8 8,9 mm	114200 8,9
HSS jobber drillW $\varnothing$ DC h8 6,3 mm	114200 6,3

HSS jobber drillW Ø DC h8 7,7 mm	114200 7,7
HSS jobber drillW Ø DC h8 6 mm	114200 6
HSS jobber drillW Ø DC h8 10 mm	114200 10
HSS jobber drillW Ø DC h8 6,5 mm	114200 6,5
HSS jobber drillW Ø DC h8 7,5 mm	114200 7,5
HSS jobber drillW Ø DC h8 9,2 mm	114200 9,2
HSS jobber drillW Ø DC h8 8,4 mm	114200 8,4
HSS jobber drillW Ø DC h8 9,8 mm	114200 9,8
HSS jobber drillW Ø DC h8 8 mm	114200 8
HSS jobber drillW Ø DC h8 8,6 mm	114200 8,6
HSS jobber drillW Ø DC h8 6,6 mm	114200 6,6
HSS jobber drillW Ø DC h8 7,1 mm	114200 7,1
HSS jobber drillW Ø DC h8 7,8 mm	114200 7,8
HSS jobber drillW Ø DC h8 7,2 mm	114200 7,2
HSS jobber drillW Ø DC h8 6,1 mm	114200 6,1
HSS jobber drillW Ø DC h8 6,7 mm	114200 6,7
HSS jobber drillW Ø DC h8 9,6 mm	114200 9,6
HSS jobber drillW Ø DC h8 8,2 mm	114200 8,2
HSS jobber drillW Ø DC h8 9,1 mm	114200 9,1
HSS jobber drillW Ø DC h8 9,3 mm	114200 9,3
HSS jobber drillW Ø DC h8 6,9 mm	114200 6,9
HSS jobber drillW Ø DC h8 9,9 mm	114200 9,9
HSS jobber drillW Ø DC h8 7,6 mm	114200 7,6
HSS jobber drillW Ø DC h8 9 mm	114200 9
HSS jobber drillW Ø DC h8 6,2 mm	114200 6,2
HSS jobber drillW Ø DC h8 7,3 mm	114200 7,3
HSS jobber drillW Ø DC h8 9,7 mm	114200 9,7
HSS jobber drillW Ø DC h8 6,8 mm	114200 6,8
HSS jobber drillW Ø DC h8 8,8 mm	114200 8,8

HSS jobber drillW Ø DC h8 7,4 mm	114200 7,4
HSS jobber drillW Ø DC h8 7,9 mm	114200 7,9
HSS jobber drillW Ø DC h8 8,7 mm	114200 8,7
HSS jobber drillW Ø DC h8 6,4 mm	114200 6,4
HSS jobber drillW Ø DC h8 8,3 mm	114200 8,3
Empty case for jobber drills to DIN 338 Type 6-10	115470 6-10